




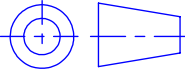


DEBURR

TC03-M303-L
Bore dia - mm
Piston dia - mm
Stroke - 20mm
Area - 2.5cmsq

Surface Finish																ZONE	SCALE		
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.6	0.8	1.0	1.2	1.6	2.0	50	100		1:1	MATERILAS			
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12				EN8	WEIGHT		
																GROUP No:—			
																TOC			
																Wt.Kgs			
			DESCRIPTION													Qty.	Casting/forging/ welding drg.no		
Drawn	Prabhakar		DESCRIPTION																
Checked	Prabhakar		T03C-M303-L Threaded pusher																
Approved	19/09/21																		
Date	19/09/21															Drawing NO			
Clamping elements type			CLASP BANGALORE-72													SHEET: 1 of 1		Sheet No: 1/1	

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°